

# DOUBLE 3 GON SERIES

SKM  
TRADE

Frézovacia hlava **-75%**  
pri odbere 30ks došt. WNEX

ISO

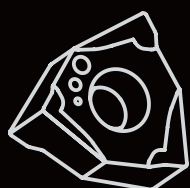
P

M

K

Frézovací systém pre 90° frézovanie  
na základe obojstrannej trigonálnej doštičky

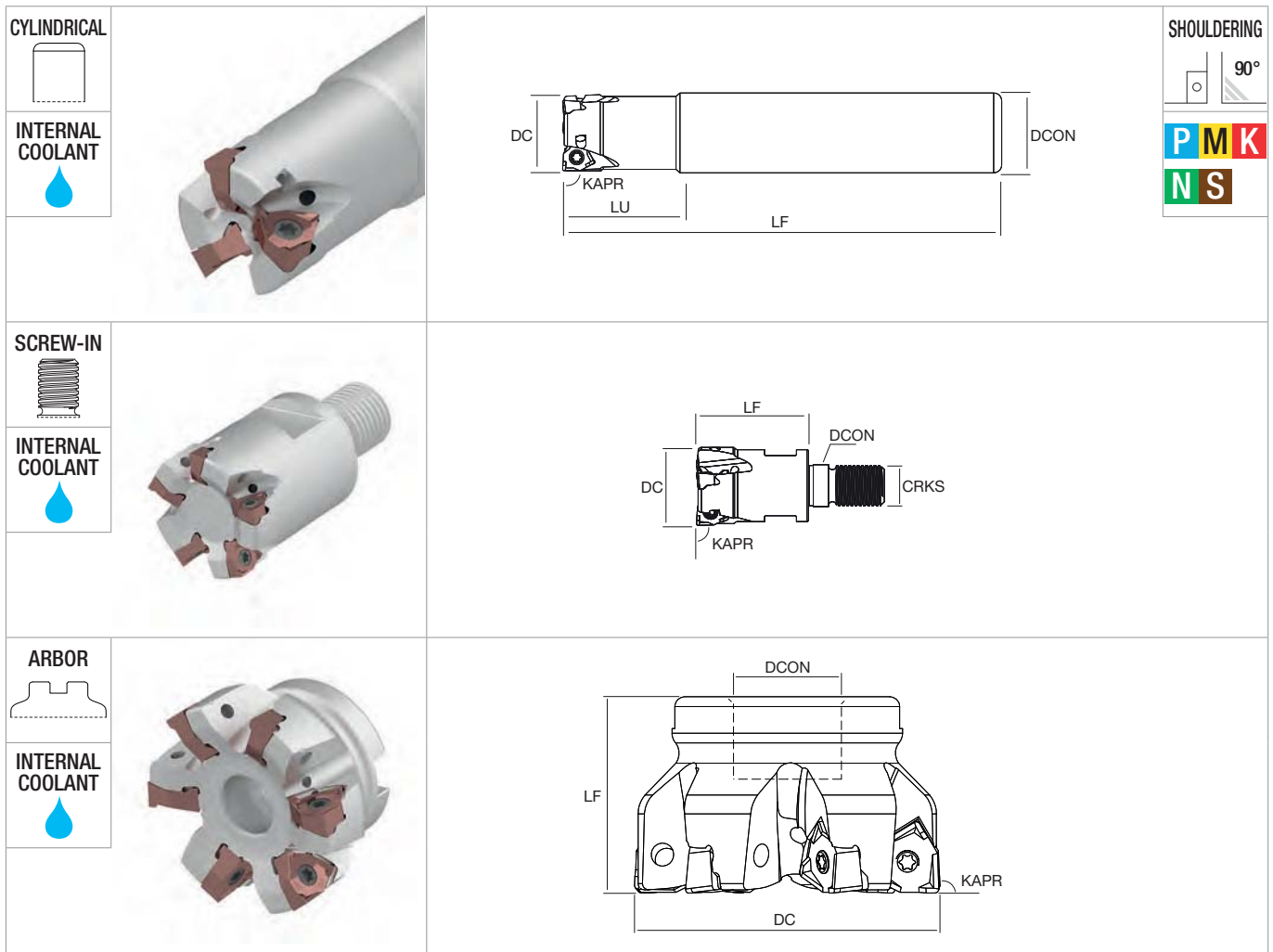
- Čelné frézovanie
- Kontúrovanie
- Drážkovanie ponorným frézovaním
- Ponorné frézovanie
- Drážkovanie
- Frézovanie do rohu



6 rezných hrán

Uhol nastavenia 90° zabezpečuje skutočný 90° rez v jednej frézovacej operácii a šetrí tak výrobný čas...

**nixko**TOOLS



<b>DOUBLE3GON</b> Shouldering (KAPR 90°)		DC		DCON	LF	LU	CRKS		MIID
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	NT-WX04H	D020-S16-Z3	●	20	3	16	110	20	-	0.30	WNEX04
	D025-S20-Z4	●	25	4	20	120	22	-	0.50		
	D025-S25-Z4	●		4	25	120	30	-	0.50		
	D032-S25-Z5	●	32	5	25	130	25	-	0.80		
	D032-S32-Z5	●		5	32	130	40	-	0.80		
SCREW-IN		D020-M10-Z3	●	20	3	10.5	28	-	M10	0.10	
		D025-M12-Z4	●	25	4	12.5	30	-	M12	0.15	
		D032-M16-Z5	●	32	5	17	40	-	M16	0.25	
ARBOR	NT-WX04H	D040-F16-Z7	●	40	7	16	40	-	-	0.25	
		D050-F22-Z9	●								50
	NT-WX08H	D050-F22-Z4	●	50	4	22	40	-	-	0.45	
			●								5
		D063-F22-Z6	●	63	6	22	40	-	-	0.70	
			●								6
		D063-F22-Z7	●	63	7	22	40	-	-	0.80	
			●								7
		D080-F27-Z7	●	80	7	27	50	-	-	1.00	
			●								9
		D100-F32-Z8	●	100	8	32	50	-	-	1.60	
			●								11
D100-F32-Z11	●	100	11	32	50	-	-	1.60			
	●								11	40	63
D125-F40-Z11	●	125	11	40	63	-	-	2.40			
	●								11	40	63
D160-F40-Z12	●	160	12	40	63	-	-	4.00			
	●								12	40	63

WNE X		DOUBLE3GON				ISO513	HC-PVD				HC-CVD		HW							
							JP5530	JP5540	JP7525	JP8725	JP9540	JC7515	JC7530	JC8520	JU6520					
	Size	IC	S	D1	P	60 230	60 220		80 280			100 320								
	04	6.70	3.30	3.10	M	60 150	60 200			70 220										
	08	12.70	6.45	4.60	K			100 240			120 350	100 300								
					N									200 1000						
					S		40 100													
					H															
GRADE APPLICATION AREA		Light cut, stable machining			+															
main application		Variable condition, general machining			-															
applicable		Heavy cut, unstable machining			+															
SHARP		SC <b>P M S</b>	WNE X 080604R-SC	RE 0.4 BS 1.8	$a_p$ ▶ 0.50 $f_z$ ▶ 0.08	<b>4.00</b> <b>0.14</b>	7.00 0.20		●	●										
			WNE X 080608R-SC	RE 0.8 BS 1.5	$a_p$ ▶ 1.00 $f_z$ ▶ 0.10	<b>4.00</b> <b>0.16</b>	7.00 0.22		●	●										
GENERAL		GP <b>P M K</b>	WNE X 040304R-GP	RE 0.4 BS 0.9	$a_p$ ▶ 0.50 $f_z$ ▶ 0.06	<b>1.80</b> <b>0.12</b>	3.00 0.18		▲	●	▽		●	●						
			WNE X 080608R-GP	RE 0.8 BS 1.5	$a_p$ ▶ 1.00 $f_z$ ▶ 0.14	<b>4.00</b> <b>0.20</b>	7.00 0.26		▲	●	▲	●	▽	▲	●	●				
REINFORCED		TE <b>P K</b>	WNE X 080608R-TE	RE 0.8 BS 1.5	$a_p$ ▶ 1.00 $f_z$ ▶ 0.14	<b>4.00</b> <b>0.22</b>	7.00 0.30		▲	●	▲	●	▽	▲	●	●				
			WNE X 080612R-TE	RE 1.2 BS 1.1	$a_p$ ▶ 1.00 $f_z$ ▶ 0.14	<b>4.00</b> <b>0.24</b>	7.00 0.34		●	●				●	●					
ALUMINIUM	 polished surface	AL <b>N</b>	WNE X 080608R-AL	RE 0.8 BS 1.4	$a_p$ ▶ 1.00 $f_z$ ▶ 0.10	<b>4.00</b> <b>0.17</b>	7.00 0.24								●					

DOŠTIČKY		JP8725	JP5540	JP9540	JC7525	JU6520
GP	WNE X040304R-GP	7,92	7,92	7,92	7,92	
	WNE X080608R-GP	10,62	10,62	10,62	10,62	
SC,TE,AL	WNE X080608R-SC,TE,AL	10,62	10,62	10,62	10,62	11,12